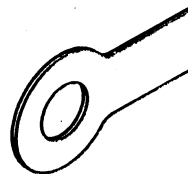
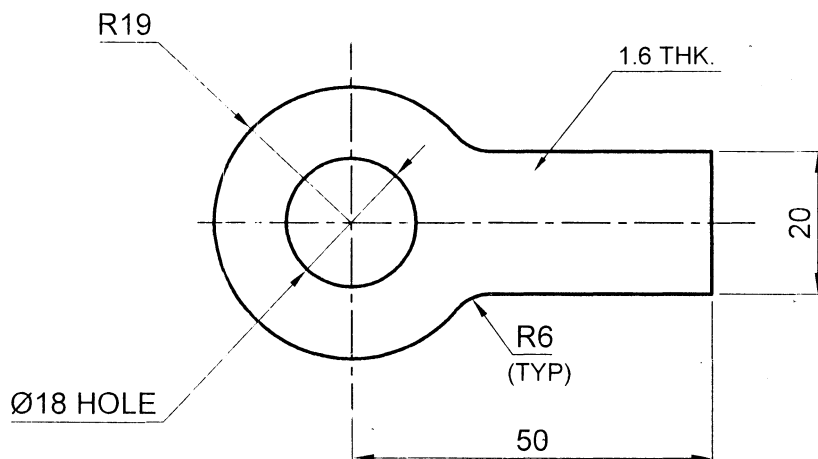


~~PROTO/PILOT/PRODUCTION~~


ISOMETRIC VIEW



NOTE

1. PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No. 2 OF IS: 1573-86 AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW
2. ALTERNATIVELY PART MAY BE LASER CUT OUT SS 301 L-LT / ST OFF CUT MATERIAL TO STOCK NO. R136293045 OR R136293072.

UN CONTROLLED COPY

		C100603160					69x38x1.6 THK.			<div>1</div> IS:513-94; Gr.-O					
SL No.	QTY	DRG. / STOCK No.		DESCRIPTION				SIZE		COMPANY.STD/IS.STD		Wt.Kg			
				DETAIL PARTS				MATERIAL							
							PRODUCT METRO BOGIE								
							SURFACE TREATMENT								
									APPROVED		S JAYAPRAKASH	04.7.12			
									CHECKED		K SIVA RAMI REDDY	03.7.12			
									DRAWN		ILYAS	02.7.12			
							REF DRG 1274								
<div>X2 1</div>	MATL. & NOTE REVISED.		20.12.12	ILYAS			4	909-82401	909	SCALE 1:1		SHEET OF	Wt (Kg)		
ALT	CHANGES / ECN No.		DATE	BY	CKD	APP	QTY	NEXT ASSY	MODEL				0.02		
 BEML LIMITED R&D, BANGALORE COMPLEX BANGALORE 560 075									TITLE WASHER, LOCKING				DRG No. 909-82125		ALT <div>1</div>